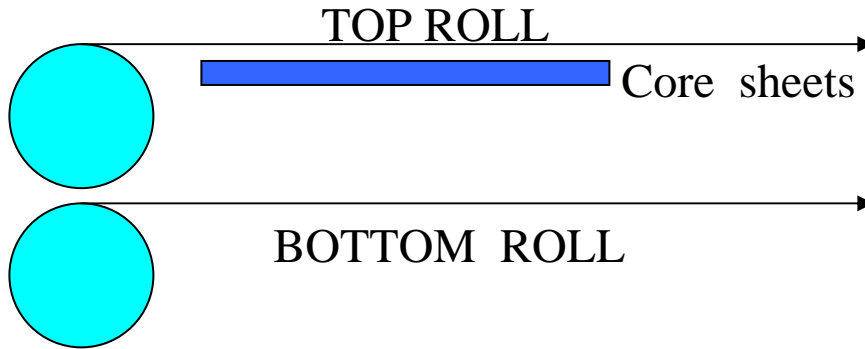


## PRELAM PROCESS PARAMETERS

For **ROLLS**: Load collator machine as follows, align the ink-jet printed edges to the same side:



For **SHEETS**: Align ink-jet printed edges so that if looking at the **FRONT** of the laminated sheet, the ink-jet printing is **RIGHT** reading.

Looking at the **BACK** of the laminated sheet, the ink-jet will be on the **SAME EDGE** as the **FRONT** of the laminated sheet, but will be **WRONG** reading.

## APPROXIMATE LAMINATION PARAMETERS

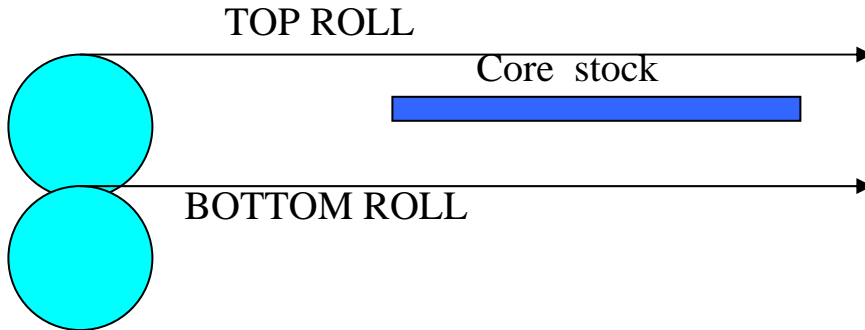
Please use the following guideline as a starting point for your individual platen laminator:

- 20 degrees Fahrenheit above your standard PVC lamination
- Standard PVC lamination pressure
- Standard PVC cycle time
- If bond is not sufficient, increase temperature by intervals of 10 degrees Fahrenheit.

Please do not hesitate to call CompoSecure, LLC at 908-518-0500 if you have further questions.

## CLEAR PRELAM OPERATING INSTRUCTIONS

For **ROLLS**: Load collator machine as follows, align the printed text line edges to the same side. PLEASE NOTE THAT THE ROLLS ARE TO BE LOADED TO UNWIND IN THE SAME DIRECTION:



For **SHEETS**:

- If notched, match notched corners, otherwise match printed text and M # as shown below. PLEASE DO NOT FLIP SHEETS!
- Do not mix M #s. Ink-jet text should be RIGHT reading from the front of the sheet ONLY and WRONG READING ALONG THE SAME EDGE on the back of the LAMINATED sheet.

